Notes:
1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
   Depth≥3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data

<table>
<thead>
<tr>
<th>Module</th>
<th>m</th>
<th>8</th>
<th>Gear heat treatment requirements</th>
<th>Design</th>
<th>Check</th>
<th>Qty</th>
<th>Size</th>
<th>Allowable tolerance</th>
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Model: 013,40,800

Material: 50Mn

Engineered by Xuzhou Wanda SLEWING BEARING CO., LTD

Technical processing standard without notes according to XZ/000-2014

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