


- Notes:**
- 1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC
Depth≥3.5mm
 - 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Machine tolerances without notes				Model	130.40.1800		Weight	1750kg	
Module	m		Gear heat treatment requirements	Date		Approve						Name	Slewing Bearing	Qty		Scale	
Teeth no	z			Inner ring mounting hole	Qty	48	Size	Φ26	Axial clearance	0.03~0.10		Material	50Mn	Total 1 page		The 1st page	
Teeth pressure angle	α		Precision(GB10095-88)	Outer ring mounting hole	48	Φ26		Radial clearance	0.06~0.25		<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>						
Modification coefficients	x		Oil hole	3×6	M10×1												
Reduction coefficients	km																
Pitch diameter	d																
				T:Pul location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011											